



FORMERLY QUALITY ROLLING & DEBURRING

ISO 9001: 2008 CERTIFIED

Main Headquarters  
P.O. Box 902  
135 South Main St.  
Thomaston, CT 06787-0902  
860.283.0271 tel  
860.283.8589 fax  
www.UniMetal.com

January 12, 2012

US Environmental Protection Agency  
Ariel Rios Building  
Mail Code 2254A  
1200 Pennsylvania Avenue, NW  
Washington, D.C. 20460

Attn: Robert G. Heiss, Director  
International Compliance Assurance Division

**RE: 2011 ANNUAL REPORT OF HAZARDOUS WASTE EXPORTS,  
FACILITY EPA ID NUMBER: CTD981213101**

Mr. Heiss,

Enclosed for your review is the 2011 Annual Report of Hazardous Waste Exports for UniMetal Surface Finishing LLC, EPA ID Number CTD981213101. If you have any questions, please feel free to contact me at (860) 283-0271 ext. 250.

Sincerely,

Jim Murphy

**Corp. Environmental Manager**  
**UniMetal Surface Finishing LLC**

received  
SDN 1/24/2012



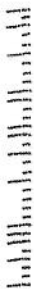
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US EPA  
Ariel Ribs Blog  
Mail Code 2254A  
1200 Pennsylvania Ave NW  
Washington, D.C. 20460



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**1. PRIMARY EXPORTER**

EPA ID No.: CTD981213101  
Name: UniMetal Surface Finishing LLC  
Mailing Address: 135 South Main Street  
City/State/Zip: Thomaston, CT 06787

**2. CONSIGNEE**

EPA ID No: NYD980756415  
Name: STABLEX  
Address: 760 Industrial Boulevard  
City/State/Zip: Blainville, Quebec, Canada J7C-3V4

**3. TRANSPORTERS**

Transporter 1  
EPA ID No.: CTD021816889  
Name: United Industrial Services

**4. WASTE INFORMATION****Waste No. 1**

Description of Waste: Metal Hydroxide Wastewater Treatment Sludge from metal parts cleaning and plating operations.

EPA Waste No.: F006  
DOT Shipping Name: RQ, Hazardous Waste, Solid, NOS, 9, NA3077, (F006), PG III  
DOT Hazard Class: 9  
UN/NA Number: NA3077

**Waste No. 2**

Description of Waste: Metal Hydroxide Plating Wastewater Bio-Treatment Sludge from metal parts cleaning and plating operations.

EPA Waste No.: F006  
DOT Shipping Name: RQ, Hazardous Waste, Liquid, NOS, 9, NA3082, (F006), PG III  
DOT Hazard Class: 9  
UN/NA Number: NA3082



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**5. SHIPPING INFORMATION:**Waste No. 1Total weight of this Waste Shipped: 336.12 TonsNumber of Shipments: 23Waste No. 2Total weight of this Waste Shipped: 0 TonsNumber of Shipments: 0**6. WASTE MINIMIZATION STATEMENT**

- a. Efforts undertaken during the calendar year to reduce the volume and toxicity of the waste include:

Removal of the sulfide based chemistry and replacement of our polymer with a more effective, latex based product.

- b. Changes in volume of waste generated as compared to previous years:

<u>YEAR</u>	<u>Waste No. 1 Tons Shipped</u>	<u>Waste No. 2 Tons Shipped</u>
2004	236	0
2005	244	0
2006	244	0
2007	285	0
2008	247	0
2009	177	0
2010	262	0
2011	336	0

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**9. CERTIFICATION**

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and based on my inquiry of those individuals responsible for obtaining the information, I believe that the submitted information is true, accurate and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Signed:  Date: 1/12/2012

Printed Name: Jim Murphy Title: Corp. Environmental Manager